

**Listing of Claims:**

1. (Previously presented) Spark plug with an insulator body and a center electrode, wherein said center electrode is housed at least partially in a bore in said insulator body, said center electrode being sealed off from said insulator body by at least one sealing ring surrounding said center electrode, said sealing ring comprising material that is plastically deformable by compression, wherein said sealing ring rests against said insulator body externally at the end of the insulator body, which in the fitted position of the spark plug, points to a combustion chamber of an internal combustion engine.
2. (Previously presented) Spark plug according to claim 1, wherein said sealing ring comprises at least one metal or one alloy of metals.
3. (Previously presented) Spark plug according to claim 1, wherein said sealing ring comprises a metal from the group formed from soft irons and copper and nickel and high-grade steel, or aluminum materials or alloys of these materials.
4. (Canceled).
5. (Previously presented) Spark plug according to claim 1, wherein said sealing ring rests against the insulator body in a recess of same partially covering said sealing ring.
6. (Previously presented) Spark plug according to claim 1, wherein a center electrode carrier being pushed or pressed or welded or the like onto the end of said center electrode, which in the fitted position, points to a combustion chamber of an internal

combustion engine, and wherein said sealing ring is arranged or clamped between said center electrode carrier and said insulator body.

7. (Previously presented) Spark plug according to claim 1, wherein an attachment ring being pushed or pressed or welded or the like onto the end of said center electrode, which in the fitted position, points to a combustion chamber of an internal combustion engine, and wherein said sealing ring is arranged or clamped between the attachment ring and the insulator body.

8. (Previously presented) Spark plug according to claim 6, wherein said center electrode carrier is welded to said center electrode by continuous or pulsed laser welding or TIG welding or plasma welding or electron-beam welding or resistance welding.

9. (Previously presented) Spark plug according to claim 1, wherein said center electrode comprises an area of enlarged diameter outside the insulator body at its end, which in the fitted position of said spark plug, points to the combustion chamber of an internal combustion engine and said sealing ring is arranged or clamped between said area with enlarged diameter and said insulator body.

10. (Previously presented) Spark plug according to claim 1, wherein said sealing ring is arranged or clamped inside said insulator body between a shoulder of the insulator body, surrounding said center electrode, and an area of enlarged diameter of said center electrode.

11. (Previously presented) Spark plug according to claim 1, wherein said insulator body is a ceramic insulator body.

12. (Previously presented) Spark plug according to claim 1, wherein said center electrode is sealed off from said insulator body exclusively by at least one sealing ring surrounding said center electrode.

13. (Withdrawn) Process for the manufacture of a spark plug according to claim 1 wherein the process comprises the following steps:

- (a) introducing said center electrode into said bore provided for this in said insulator body, wherein at least one sealing ring or all sealing rings being arranged at the point provided for it (them); and
- (b) compressing said center electrode with said insulator body, said sealing ring(s) sealing off said center electrode from said insulator body and being plastically deformed.

14. (Withdrawn) Process according to claim 11, wherein during or after process step (b) a center electrode carrier or at least one attachment ring is pushed or pressed or welded onto the end of the center electrode, which in the fitted position of said spark

plug, points to the combustion chamber of an internal combustion engine, said sealing ring sealing off between said center electrode carrier or the attachment ring on the one side and the insulator body on the other side, and being plastically deformed.

Claim 15 (Previously presented) Spark plug according to claim 7, wherein said attachment ring is welded to said center electrode by continuous or pulsed laser welding or TIG welding or plasma welding or electron-beam welding or resistance welding.